### TECHNICAL DATA

<table>
<thead>
<tr>
<th>MODULE</th>
<th>I1033-G2</th>
</tr>
</thead>
<tbody>
<tr>
<td>MACHINE SIZE (L x W x H)</td>
<td>12800 x 5400 x 2200 mm</td>
</tr>
<tr>
<td>Does not include pumps or control cabinet</td>
<td>503.9” x 212.6” x 86.6”</td>
</tr>
<tr>
<td>MACHINE WEIGHT</td>
<td>10800 kg - 23800 lb</td>
</tr>
<tr>
<td>MACHINE WEIGHT (with water)</td>
<td>38800 kg - 85540 lb</td>
</tr>
<tr>
<td>CUTTING TABLE DIMENSION</td>
<td>10150 x 3270 mm</td>
</tr>
<tr>
<td>399.6” x 128.7”</td>
<td></td>
</tr>
<tr>
<td>CUTTING AREA (without PAC60)</td>
<td>10000 x 3000 mm</td>
</tr>
<tr>
<td>393.7” x 118.1”</td>
<td></td>
</tr>
<tr>
<td>BEVEL CUTTING AREA (with PAC60)</td>
<td>10000 x 3000 mm</td>
</tr>
<tr>
<td>393.7” x 118.1”</td>
<td></td>
</tr>
<tr>
<td>CUTTING AREA MAXIMIZED (with PAC60)</td>
<td>10000 x 3000 mm</td>
</tr>
<tr>
<td>393.7” x 118.1”</td>
<td></td>
</tr>
<tr>
<td>ACCURACY OF MOTION*</td>
<td>± 0.1 mm - 0.004”</td>
</tr>
<tr>
<td>REPEATABILITY OF MOTION*</td>
<td>± 0.05 mm - 0.002”</td>
</tr>
<tr>
<td>MAX. AIR SPEED</td>
<td>17.5 m/min - 700 in/min</td>
</tr>
<tr>
<td>MAX. CUTTING SPEED</td>
<td>17.5 m/min - 700 in/min</td>
</tr>
<tr>
<td>MAX. MATERIAL THICKNESS (with PAC60)</td>
<td>200 mm - 8”</td>
</tr>
<tr>
<td>(175 mm - 7”)</td>
<td></td>
</tr>
</tbody>
</table>

**IMPORTANT NOTICE:** the technical data is not binding and may be changed by Techni Waterjet without prior notice. All the above accuracy tolerances are correct at the calibration temperature of 20° ± 1° C.

*Linear/Axis/Meter

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**Machines displayed in the present catalogue are without safety barriers in order to ensure the perfect vision of all the details of the machine.**
STANDARD FEATURES

ELECTRIC SERVO PUMP - Patented

Quantum®
The Quantum® pump incorporates core “direct servo” technology that was first applied by NASA for the Space Shuttle Program.

**BENEFITS**
- 60% more efficient than hydraulic intensifier
- Designed for quick seal service
- Virtually silent with noise level of 70 dbA

**Output Volume Based on 480 VAC Electrical Supply**

<table>
<thead>
<tr>
<th>ESP 37/66</th>
<th>ESP UL 90/4100</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MAX OUTPUT PRESSURE</strong></td>
<td>4550 bar (66,000 psi)</td>
</tr>
<tr>
<td><strong>MAX OUTPUT VOLUME</strong></td>
<td>3.8 l/min (1.0 gpm)</td>
</tr>
</tbody>
</table>

**ESP 37/66**

- Patented

- Cutting parts with a true angle up to +/- 60 degrees with continuous rotation.
- Patented Technology to reduce cutting time significantly.
- Complex 5-Axis Programming made easy and quick to learn.
- Surface Scanner to maintain constant distance between nozzle and workpiece when cutting uneven slabs.
- Positioning accuracy to ±0.1 degrees.
- Multi-pass cutting for edges with different angle.
- Taper cutting automatic compensation.

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**PAC60™ - Patented**
The PAC60™ operating software incorporates the True Cut algorithms database, developed to determine the predicted taper at a given surface finish. This taper is then compensated for when cutting the part, anywhere from 0 to 60 degrees, giving you “Precision Angle Control” of any part that can be produced on an X-Y abrasive waterjet cutting machine.

- Cutting parts with a true angle up to +/- 60 degrees with continuous rotation.
- Patented Technology to reduce cutting time significantly.
- Complex 5-Axis Programming made easy and quick to learn.
- Surface Scanner to maintain constant distance between nozzle and workpiece when cutting uneven slabs.
- Positioning accuracy to ±0.1 degrees.
- Multi-pass cutting for edges with different angle.
- Taper cutting automatic compensation.

**WATER RAISE AND LOWER**

- Auto height position recall, laser terrain mapping (optional) and edge location optics.
- Automatic water Raise/Lower at the push of a button for quieter, cleaner and safer submerged cutting; our tanks include air-tight welds of an air chamber which uses regular shop air pressure.

**SERVO Z AXIS**

- Servo Z axis with auto height position recall, laser terrain mapping (optional) and edge location optics.

**BREAK AWAY HEAD**

- Should the cutting head inadvertently crash into a clamp(fixture), hit the edge of a work piece or an upturned part, the Break Away Head will detect the crash and automatically stop the machine.

- Not available with PAC60.

**VAF AND TECH-SENSE™**

- Tech-Sense™ Monitoring System enables true unattended operations. Should the cutting be disrupted the machine will pause the program which can be easily resumed. With our variable feeder, garnet supply is adjusted by the software.

**ABRASIVE PUMP AND HOPPER**

- The hopper includes a clear pump chamber to ensure abrasive is present and flowing correctly. Here is where the abrasive is pressurized, allowing the lid to be opened at any time. Standard 500 Kg / Optional 2000 Kg

**REMOTE CONTROL PENDANT**

- MPG allows to manually wind forward or backward through a cutting path. This enables the operator to find the exact point along a cutting path from which to re-start cutting after a stoppage, or to simply locate a pre-cut part.

Full range of options available on the website

www.techniwaterjet.com - sales@techniwaterjet.com